GRAVITY CAST PVT. LTD.
GRAVITY GROUP OF COMPANIES

Material - SAE J 1249 Grade 4028

Standard Specification for Chemical Compositions of SAE Experimental Steels

Group - Ferrous Mild Steel Alloys

Sub Group - SAE J 1249 Grade 4028 Chemical Compositions of SAE Experimental Steels

Application - Intended for Valve, Pump, General Engineering, Automotive and other Industries

Grade Belongs to the Industry - Steel

Chemical Composition		
Carbon	C %	0.250 - 0.300
Manganese	Mn %	0.700 - 0.900
Phosphorus	P %	0.035 max.
Sulphur	S %	0.035 - 0.050
Silicon	Si %	0.150 - 0.350
Iron	Fe %	Balance
-	-	-
-	-	-
-	-	-
-	-	-
-	-	-
-	-	-
-	-	-
-	-	-

Heat Treatment
As-Raw

Mechanical Properties	
Tensile Strength in Mpa	-
Yield Strength in Mpa	-
Elongation in %	-
Reduction of Area in %	-
Hardness in HV	-
Impact in Joule	-

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Cross Reference Table			
Material	**Standard**	**Country**	**Grade Belong to the Industry**
G40280	UNS	USA	Steel
SAE J 1249 4028	AISI	USA	Steel
4027	AISI	USA	Steel
A 752 Grade 4028	ASTM	USA	Steel and Wire Rods
A 519 4028	ASTM	USA	Steel and Tubing
G 3103 SB 450	JIS	Japan	Steel and Plates
G 3103 SB 46	JIS	Japan	Steel and Plates

Further any inquiry to discuss with Gravity Cast Pvt. Ltd. – Gravity Group of Companies team member Call on +918469160029, or email marketing@gravitycastindia.com

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